

**UNIPACO****Przedsiębiorstwo Produkcyjno-Handlowo-Usługowe  
UNIPACO Spółka Akcyjna****TECHNICAL DATA SHEET  
cardboard / LDPE****WT-1**version: 9  
date of issue:  
10.01.2017

schedule 4

Quality: TB; TN

<i>Description</i>	<i>unit</i>	<i>Specification</i>	<i>Test method</i>	
<b>Base paper</b>	-	cardboard	-	
<b>Grammage of paper</b>	g/m <sup>2</sup>	200÷400	PN-EN ISO 536:2012	
<b>Tolerance</b>	%	± 4		
<b>Polyethylen</b>	-	LDPE	-	
<b>Grammage of LDPE</b>	g/m <sup>2</sup>	8 ÷ 30	PN-80/P-50453 p.5.4.3	
<b>Tolerance</b>		± 2		
<b>Surface of coat</b>	-	mat / gloss	PN-72/P-50126	
<i>Properties</i>	Tolerance of total grammage	g/m <sup>2</sup>	± 10	PN-EN ISO 536:2012
	Tensile strength, no less than: - MD - CD	kN/m	10,7 4,0	PN-EN-ISO1924-2:2010
	Bonding strength	%	100	PN-80/P-50453 p.5.4.4