

**UNIPACO****Przedsiębiorstwo Produkcyjno-Handlowo-Usługowe  
UNIPACO Spółka Akcyjna****TECHNICAL DATA SHEET  
CCBK paper / LDPE****WT-1**version: 9  
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schedule 3

Quality : KR

<i>Description</i>		<i>unit</i>	<i>Specification</i>				<i>Test method</i>	
<b>Base paper</b>		-	chalk coated bleached kraft paper				-	
<b>Grammage of paper</b>		g/m <sup>2</sup>	40	50	60	70	90	PN-EN ISO 536:2012
<b>Tolerance</b>		%	± 4					
<b>Polyethylen</b>		-	LDPE				-	
<b>Grammage of LDPE</b>		g/m <sup>2</sup>	6 ÷ 40				PN-80/P-50453 p.5.4.3	
<b>Tolerance</b>			± 2					
<b>Surface of coat</b>		-	mat / gloss				PN-72/P-50126	
<i>Properties</i>	Tolerance of total grammage	g/m <sup>2</sup>	± 3				PN-EN ISO 536:2012	
	Tensile strength, no less than: - MD - CD	kN/m	2,7 1,3	2,9 1,5	3,3 1,7	3,7 1,9	PN-EN-ISO1924-2:2010	
	Bonding strength	%	100				PN-80/P-50453 p.5.4.4	
	Seal strength, no less than*)	N	4,5				PN-80/P-50453 p.5.4.6 T – 125 ± 2°C t – 2 ± 0,1 s p – 300 kPa	

\*) doesn't concern papers with coats below 15 g/m<sup>2</sup> of LDPE