

**UNIPACO****Przedsiębiorstwo Produkcyjno-Handlowo-Usługowe  
UNIPACO Spółka Akcyjna****TECHNICAL DATA SHEET  
unbleached paper / LDPE****WT-1**version: 9  
date of issue:  
10.01.2017

schedule 2

Quality : NB

<i>Description</i>		<i>unit</i>	<i>Specification</i>						<i>Test method</i>	
<b>Base paper</b>		-	unbleached paper						-	
<b>Grammage of paper</b>		g/m <sup>2</sup>	32	35	40	50	60	70	90	PN-EN ISO 536:2012
<b>Tolerance</b>		%	± 4							
<b>Polyethylen</b>		-	LDPE						-	
<b>Grammage of LDPE</b>		g/m <sup>2</sup>	6 ÷ 40						PN-80/P-50453 p.5.4.3	
<b>Tolerance</b>			± 2							
<b>Surface of coat</b>		-	mat / gloss						PN-72/P-50126	
<i>Properties</i>	Tolerance of total grammage	g/m <sup>2</sup>	± 5						PN-EN ISO 536:2012	
	Tensile strength, no less than: - MD - CD	kN/m	3,2 1,2	3,7 1,5		4,3 1,9	5,0 2,0		PN-EN-ISO1924-2:2010	
	Bonding strength	%	100						PN-80/P-50453 p.5.4.4	
	Seal strength, no less than*)	N	4,5						PN-80/P-50453 p.5.4.6 T – 125 ± 2°C t – 2 ± 0,1 s p – 300 kPa	

\*) doesn't concern papers with coats below 15 g/m<sup>2</sup> of LDPE